General Product Description

The ballistic protection steel with high hardness
Ramor™ 500 is a ballistic protection steel of high hardness, available in thicknesses of 2-30 mm (0.079-1.18”) and hardnesses of 490-560 HBW.
Ramor 500 is available as cut-to-length sheet in thicknesses of 2-6.5 mm (0.079-0.256”) and as plate in thicknesses of 6-30 mm (0.236-1.18”). Delivered in quenched condition, Ramor 500 is not intended for further heat treatment.

Dimension Range
Ramor 500 is available as cut-to-length sheet in thickness between 2.0- 6.50 mm, and as plate in thickness 6.0- 30.0 mm.

Mechanical Properties

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
<th>Hardness (HBW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0-30</td>
<td>490-560</td>
</tr>
</tbody>
</table>

Mechanical Testing
Brinell hardness test according to EN ISO 6506-1 on each heat treatment individual/coil.
Hardness is measured on a milled surface 0.3-2 mm below plate surface.

Chemical Composition (ladle analysis)

<table>
<thead>
<tr>
<th>C (max %)</th>
<th>Si (max %)</th>
<th>Mn (max %)</th>
<th>P (max %)</th>
<th>S (max %)</th>
<th>Cr (max %)</th>
<th>Ni (max %)</th>
<th>Mo (max %)</th>
<th>B (max %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.35</td>
<td>0.70</td>
<td>1.50</td>
<td>0.015</td>
<td>0.010</td>
<td>1</td>
<td>2</td>
<td>0.70</td>
<td>0.005</td>
</tr>
</tbody>
</table>

The steel is grain-refined. Phosphorous and sulphur are not intentionally alloying elements.

Tolerances
More details are given on www.ssab.com
## RAMOR 500

### Thickness

<table>
<thead>
<tr>
<th>Cut Length</th>
<th>Product Type</th>
<th>Thickness (mm)</th>
<th>Tolerance (Min / Max)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Heavy Plate</td>
<td>6.0 - 7.9</td>
<td>- 0.0 / + 0.8</td>
</tr>
<tr>
<td></td>
<td>Heavy Plate</td>
<td>8.0 - 14.9</td>
<td>- 0.0 / + 1.0</td>
</tr>
<tr>
<td></td>
<td>Heavy Plate</td>
<td>15.0 - 24.9</td>
<td>- 0.0 / + 1.2</td>
</tr>
<tr>
<td></td>
<td>Heavy Plate</td>
<td>25.5 - 30.0</td>
<td>- 0.0 / + 1.4</td>
</tr>
</tbody>
</table>

### Length and Width

Sheets are delivered with mill edges cut as standard.
- Tolerances conform to EN 10051 or to SSAB’s standard after agreement.

Plate delivered according to SSAB’s dimension program.
- Tolerances conform to EN 10029 or to SSAB’s standard after agreement
- Dimensional tolerances for plate with mill edge according to special agreement.

### Flatness

Tolerances according to SSAB’s flatness tolerances which are more restrictive than EN 10029 Class N (steel type L).
RAMOR 500

Shape
For Plate tolerances according to EN 10029.
For Sheet tolerances according to EN 10051.

Surface Properties
According to EN 10 163-2 Class B Subclass 3.

Delivery Conditions
Ramor 500 is delivered in quenched condition.

Fabrication and Other Recommendations
Welding, bending and machining
For information concerning welding and fabrication, see SSAB's brochures on www.ssab.com or consult Tech Support, techsupport@ssab.com.
Ramor 500 is not intended for further heat treatment. If Ramor 500 is heated above 180 °C after delivery from SSAB no guarantees for the properties are given.
Appropriate health and safety precautions must be taken when cutting, welding, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.