



## STRENX 960

### General Product Description

The high-strength structural steel at 960 MPa

Strenx™ 960 is a structural steel that guarantees a minimum yield strength of up to 960 MPa depending on thickness.

Strenx 960 meets the requirements of EN 10 025-6 for the S960 QL grade and thicknesses. Typical applications include demanding load-bearing structures.

Strenx 960 benefits include:

- Exceptional consistency within a plate guaranteed by close tolerances
- High impact toughness which provides for good resistance to fractures
- Superior bendability and surface quality
- Weldability with excellent HAZ strength and toughness

### Dimension Range

Strenx 960 is available in plate thicknesses of 4 – 100 mm. Strenx 960 is available in widths up to 3350 mm and lengths up to 14630 mm depending on thickness. More detailed information on dimensions is provided in the dimension program

### Mechanical Properties

Thickness (mm)	Yield strength $R_{p0.2}$ <sup>1)</sup> (min MPa)	Tensile strength <sup>1)</sup> $R_m$ (MPa)	Elongation $A_5$ (min %)
4.0- 53.0	960	980- 1150	12
53.1- 100	850	900- 1100	10

<sup>1)</sup> For transverse test pieces according to EN 10 025.

### Impact Properties

Grade	Min transverse test, impact energy, Charpy V 10x10 mm tests specimens <sup>2)</sup>	Exceeds the requirements for
Strenx 960 E	40 J/- 40 °C	S 960 QL

<sup>2)</sup> Unless otherwise agreed, transverse impact testing according to EN 10025-6 option 30 will apply. For thicknesses between 6- 11.9 mm, sub-size Charpy V-specimens are used. The specified minimum value is then proportional to the cross-sectional area of the specimen compared to a full-size specimen (10 x 10 mm).

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## Chemical Composition (ladle analysis)

C *) (max %)	Si *) (max %)	Mn *) (max %)	P (max %)	S (max %)	Cr *) (max %)	Cu*) (max %)	Ni*) (max %)	Mo*) (max %)	B *) (max %)
0.20	0.50	1.60	0.020	0.010	0.80	0.3	2.0	0.70	0.005

The steel is grain refined. \*)Intentional alloying elements.

## Maximum Carbon equivalent CET(CEV)

Thickness (mm)	4.0 - 34.9 mm	35.0 - 100.0 mm
CET(CEV)	0.38 (0.58)	0.41 (0.67)

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$

$$CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$$

## Tolerances

More details are given in SSAB's brochures 41-General product information Strenx, Hardox, Armox and Toolox-UK and Strenx™ Guarantees or on [www.ssab.com](http://www.ssab.com).

### Thickness

Tolerances according to Strenx Thickness Guarantees. Strenx Guarantees meets the requirements of EN 10 029 Class A, but offers narrower tolerances.

### Length and Width

According to SSAB's dimension program. Tolerances conform with EN 10 029.

### Shape

SSAB offers tolerances according to EN 10 029

### Flatness

Tolerances according to Strenx Flatness Guarantee Class C, which are more narrow than EN 10 029 Class N.

### Surface Properties

According to EN 10 163-2 Class A, Subclass 3.

### Bending

Tolerances according to Strenx Bending Guarantee Class B.

## Delivery Conditions

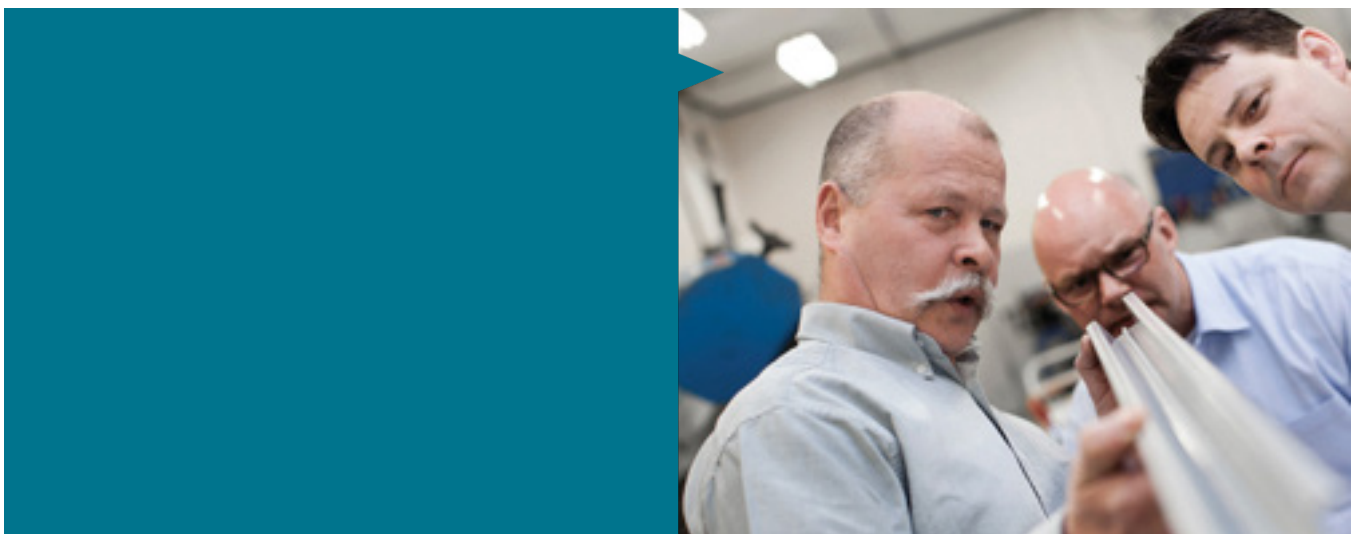
The delivery condition is Q+T (Quenched and Tempered). The plates are delivered with sheared or thermally cut edges. Untrimmed edges after agreement. Delivery requirements can be found in SSAB's brochure 41-General product information Strenx, Hardox, Armox and Toolox-UK or on [www.ssab.com](http://www.ssab.com).

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## Fabrication and Other Recommendations

### **Welding, bending and machining**

Recommendations are found in SSAB's brochures at [www.ssab.com](http://www.ssab.com) or consult Tech Support, [techsupport@ssab.com](mailto:techsupport@ssab.com). Strenx 960 has obtained its mechanical properties by quenching and subsequent tempering. The properties of the delivery condition cannot be retained after exposure to temperatures in excess of 550°C. Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on this product. Grinding, especially of primer coated plates, may produce dust with a high particle concentration.



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